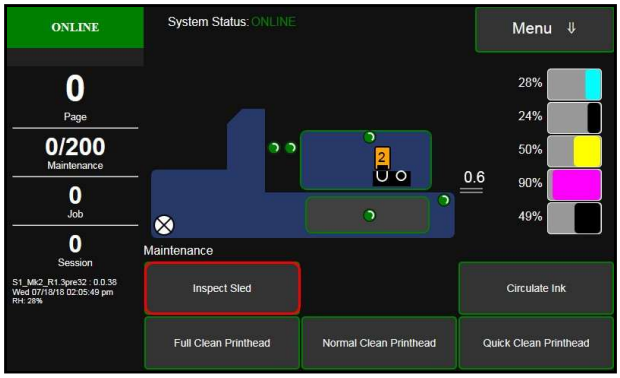
Inspect/Clean Service Station

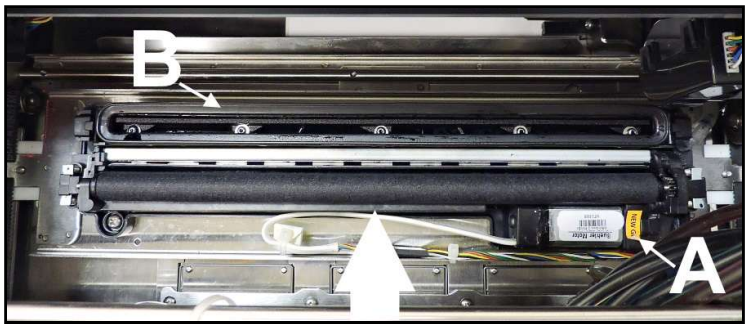
The Service Station (*located directly under the Printhead Assembly*) cleans Printhead Cartridge of excess ink and debris, keeps Printhead hydrated and protected when not in use, captures and removes ink used to keep nozzles clear. It moves out of the way of the Printhead during printing. It is designed to provide a long service life.

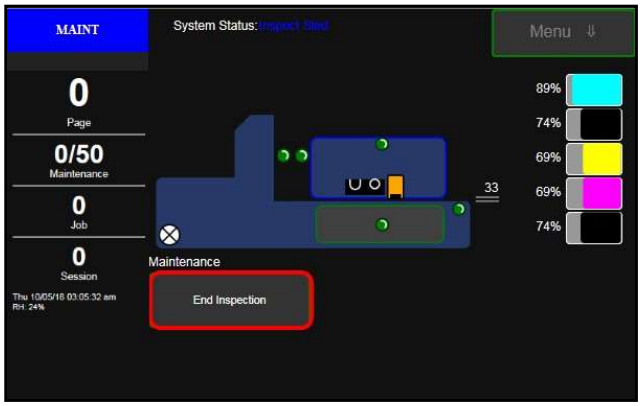
Inspect the Service Station

To access the Service Station for inspection and cleaning:

1. Using the **Touchscreen**, select **"Menu,"** and tap **"Maintenance"** from the drop-down menu. Tap **"Inspect Sled"**. The Service Station **[A]** moves out from under the Printhead Assembly.
2. Open the Top Cover.
3. Visually inspect the Service Station for cleaning or service.
   Use a dry, lint-free cloth to soak up any excess ink from the Cap Station **[B]**.
4. Tap **"End Inspection"** on the Touchscreen to move the Service Station back under the Printhead Assembly.
5. Close the Top Cover.







TURN PRINTER POWER OFF.

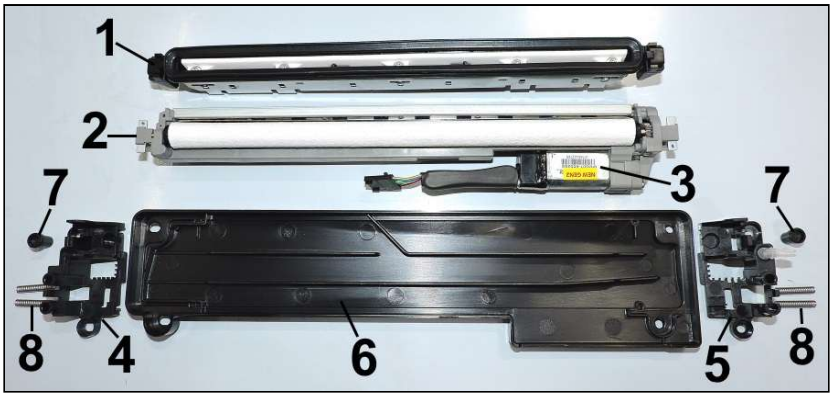
CAUTION

WHENEVER POWERING DOWN UNIT, ALWAYS:

1. **PRESS POWER BUTTON ON CONTROL PANEL.**
2. **WAIT FOR PRINTER TO STOP PROCESSING.**
3. **THEN PRESS MAIN POWER SWITCH ON REAR PANEL.**

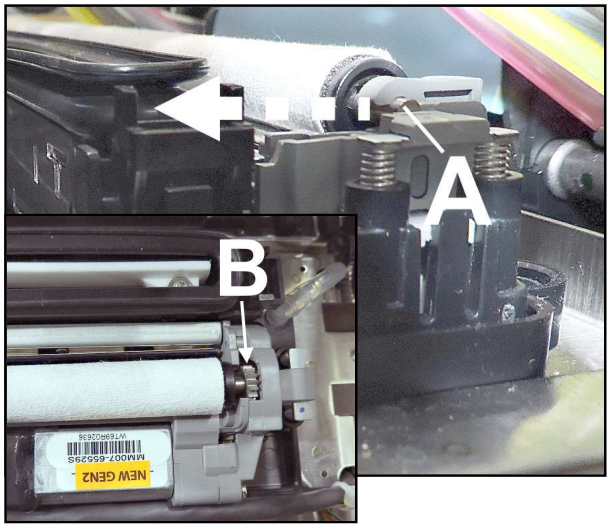
Clean Service Station

1. Capping Station
2. Wiper Roller Assembly
3. Wiper Motor Assembly
4. Operator Side Bracket
5. Non-Operator Side Bracket
6. Service Station Base
7. Capping Station Inserts (2)
8. Wiper Roller Assembly Springs (4)



Wiper Roller:

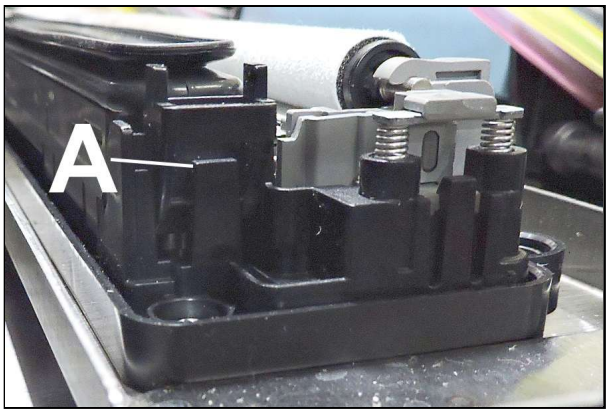
1. Using the **Touchscreen**, select **"Menu,"** and tap **"Wiper"** from the drop-down menu. Tap **"New Wiper"**. The Service Station moves out from under the Printhead Assembly. **NOTE:** This will reset the roller service life count to **"0"**. If you wish to preserve the count, perform a **"System Deprime"**, then open the **"Maintenance"** screen and tap **"Inspect Sled"**.
2. Open the Top Cover.
3. Release the Roller by pushing the non-geared end toward the Capping Station **[A]**. This will unsnap it out of the bracket. Then lift the Wiper Roller out of the Wiper Roller Assembly.
4. **Cleaning:** Wipe or rinse with distilled water and pat dry with absorbent towel.
   Replace Roller: Make sure gear on Roller engages gear in Wiper Roller Assembly. Carefully snap Roller back in place.



5. **Install in reverse order. Be sure to insert the gear end of the Roller first and check that the gear teeth mesh with the other gears. NOTE: Any time the Wiper Roller is cleaned or replaced, apply a small amount of waterproof plumber's faucet and valve grease to the gear [B]. DO NOT get any grease on the Wiper Roller.**

   If using "New Wiper" button, the Printer will automatically reprime the system. If using "Inspect Sled", tap "End Inspection". Then open the "Maintenance" screen and tap "Circulate Ink".

Capping Station:



1. Using the **Touchscreen**, select **"Menu,"** and tap **"Maintenance"** from the drop-down menu. Tap **"Inspect Sled"**. The Service Station moves out from under the Printhead Assembly.
2. Open the Top Cover.
3. Gently release the tabs **[A]** (*one located at each end*) securing the Assembly to the Service Station Base.
4. Lift the Capping Station **[B]** out of the Printer. **NOTE: Be careful, watch for dripping ink. Do not lose the (2) inserts the Capping Station rests on (*located behind the release tabs*).**



5. **Cleaning:** Clean off ink buildup and debris with distilled water and replace in the Service Station Tray.
6. **Install in reverse order.**

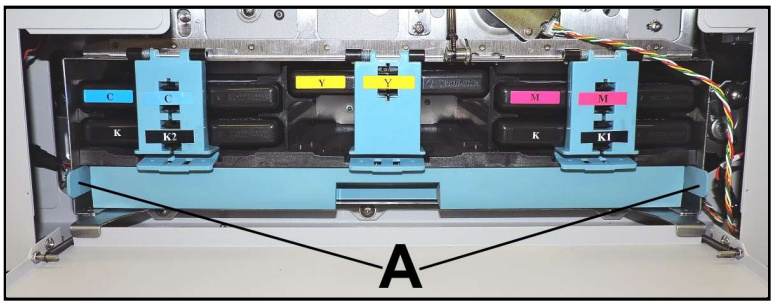
Service Station Tray:



1. Remove Wiper Roller Assembly and Capping Station.
2. **Cleaning:** Wipe Tray with a clean, damp, lint-free cloth. **NOTE: Be careful not to get any nearby electrical connections or PC Boards wet.**

Replace Ink Waste Tray

Ink Tray soaks up any excess ink that may drip from Print Engine during operation. After a period of time it may become saturated and need replacement.



1. Open Ink Tank Door.
2. Pull on tabs to slide Ink Waste Tray **[A]** out of Printer.
3. Replace with a new Ink Waste Tray.