



- 1 SYSTEMS
- 2 MAINTENANCE
- 3. TROUBLESHOOTING

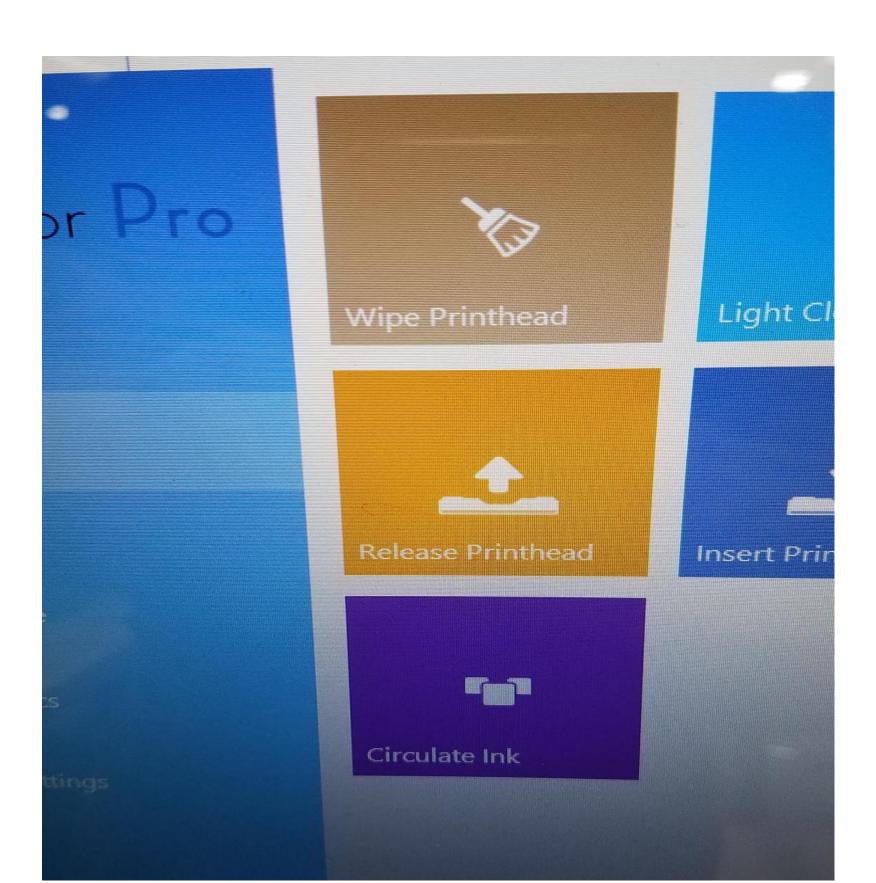
Replacing the Print Engine On the Memjet iJetColor Pro





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- 1. Release the printhead in the maintenance menu or service menu (deprime printhead)
- 2. Remove the printhead.
- 3. Cap the printhead ink revolver or use paper towels bunched up to catch stray ink. Close the printhead blue cover. The revolver is the black ink hose connection to the print head
- 4. Turn off Printer in the touch screen and turn off switch in back and unplug.

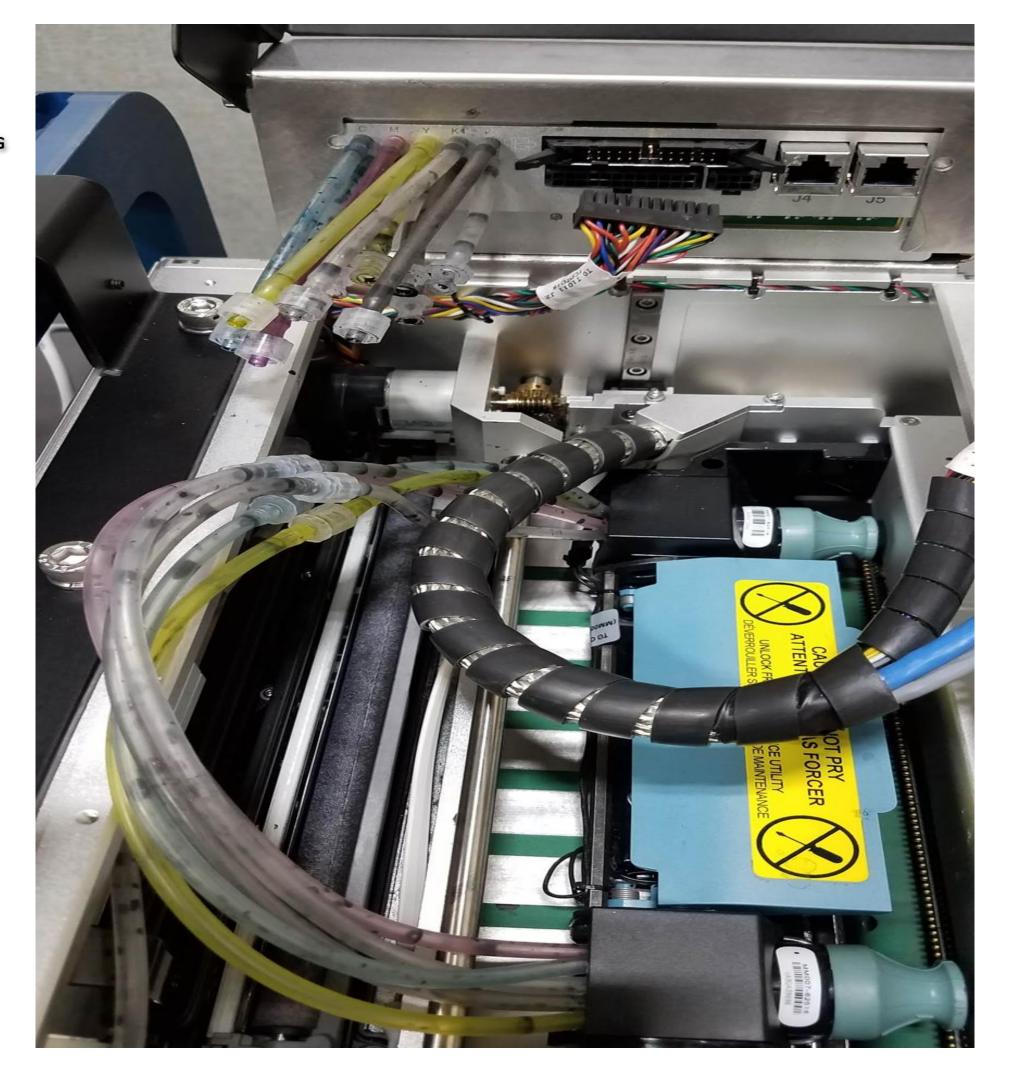






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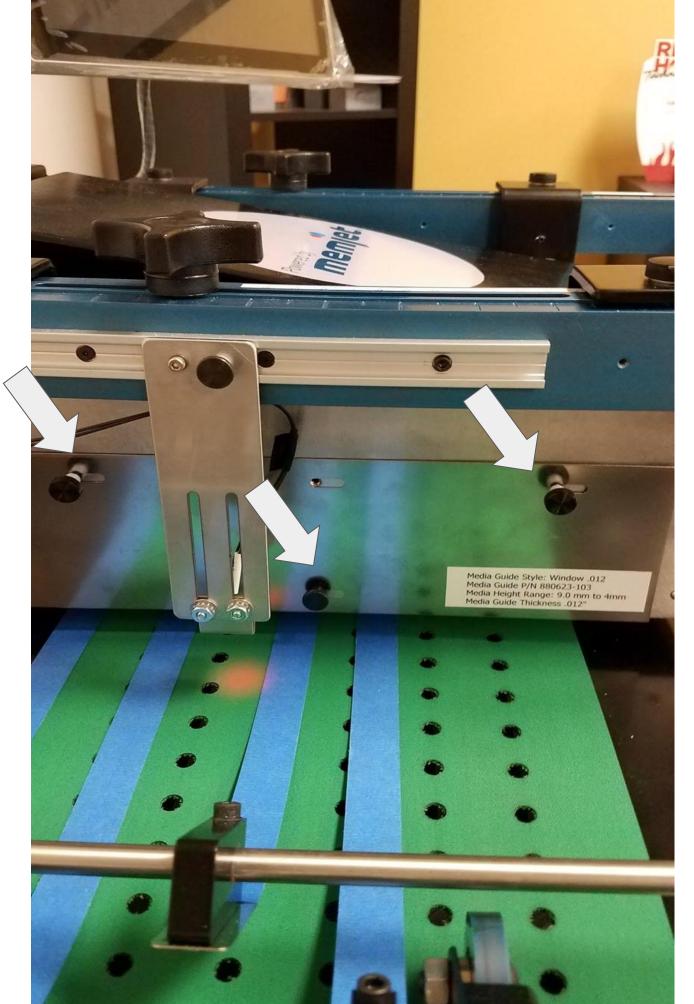
- 6. Remove the 5 wired connections.
- 7. Remove the 10 cmyk ink hose connections input and output and and reattach internally.
- 8. Remove the waste ink hose connection below the 10 ink hose connections.







1. Remove print engine media guide by removing the three fastener screws

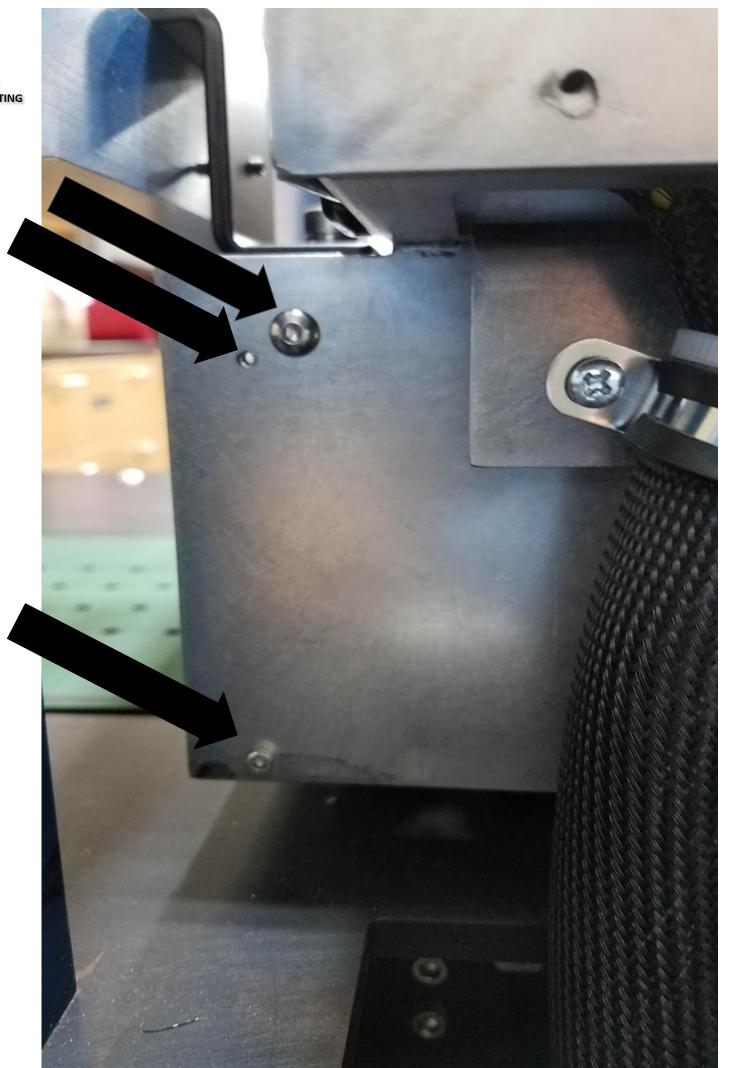


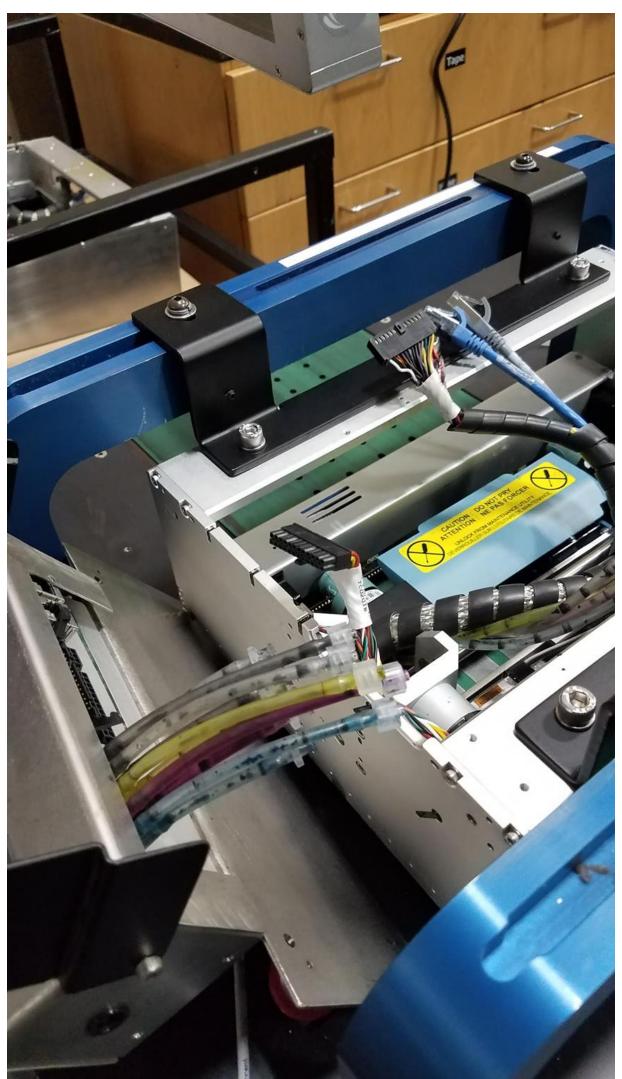






- 1.Remove the 6 screws on the back of printer engine 3 on each side.
- 2. Seperate the back panel assembly from the engine









1.Remove the 2 black knobs

2. Lift engine out

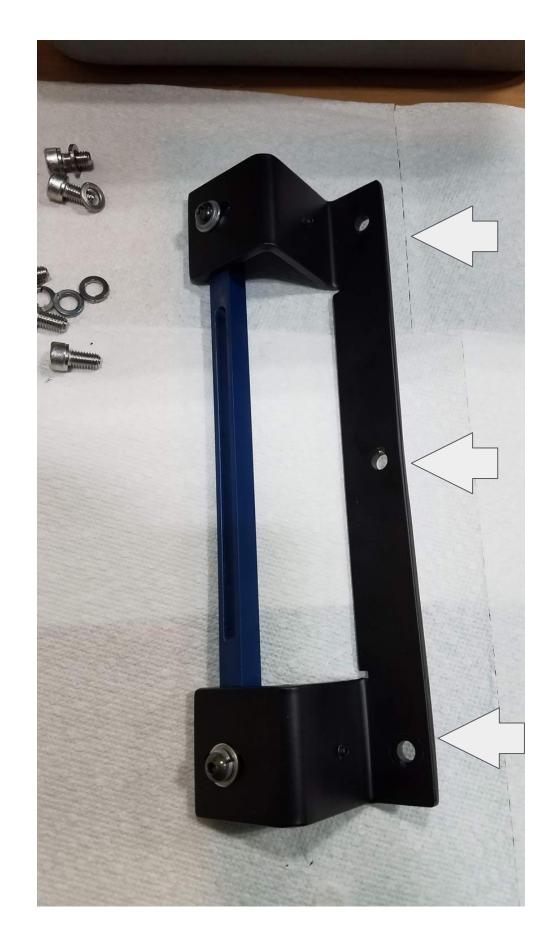








- 1.Remove the brackets on each side with 6mm allen wrench and reinstall them on new engine.
- 2. With brackets installed place new engine on blue cross bars over the print area.
- 3. Reattach back panel.
- 4 Reconnect ink waste ink hose and then reconnect printhead hose connection in this order c m y k k the 2 Black(k) connections are interchangeable *(do not mix the colored hoses)*
- 5. Reattach the 5 wired connections.







- 1.Turn printer on
- 2. Install printhead and select insert printhead
- 4. Install print engine media guide
- 3. Call printware support to save the new printhead height and wiper height settings. The value can be found inside the print engine. These values need to be saved inside the printer memory. 1-800-456-1400

