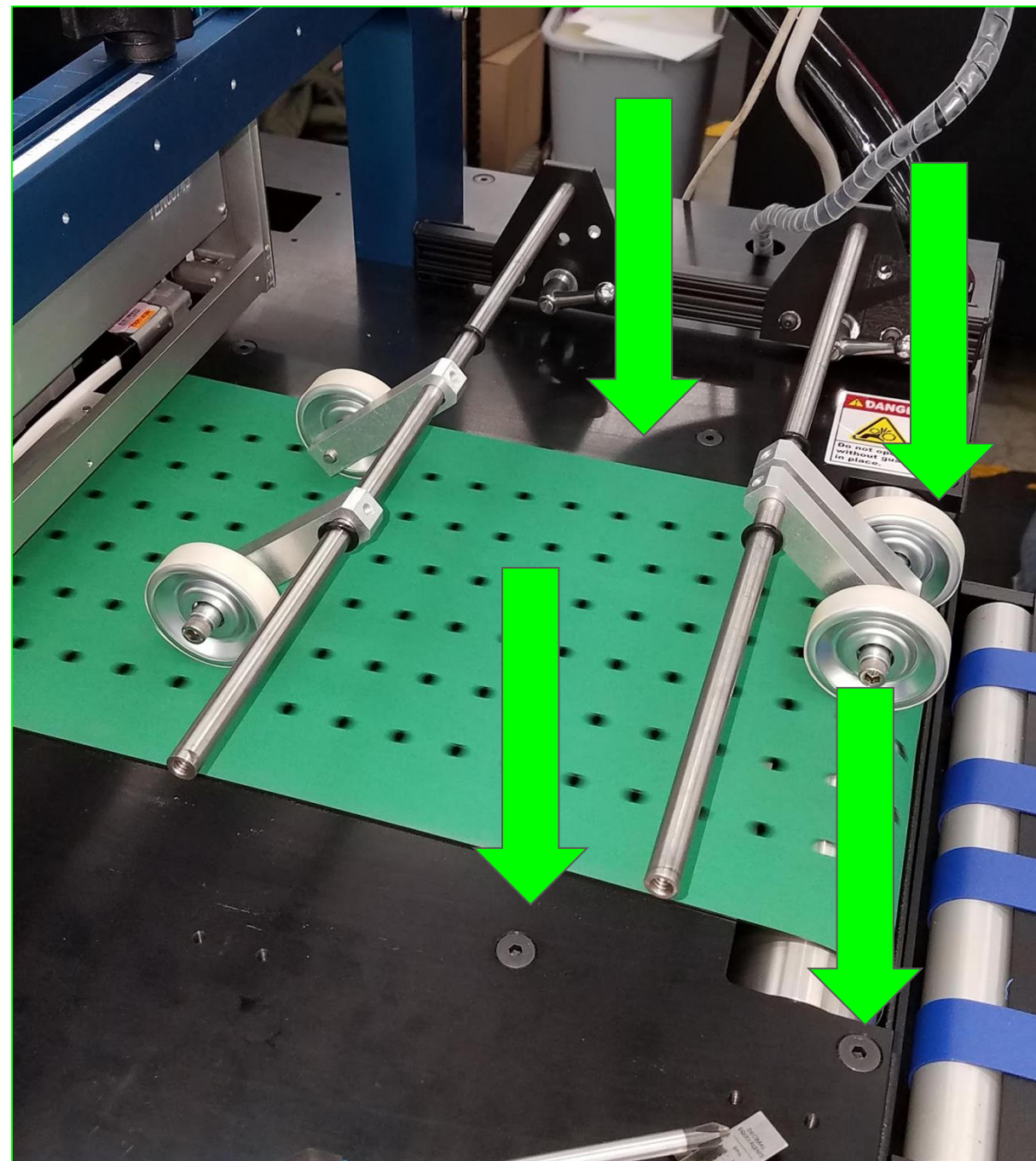# How to replace the vacuum belt on the ijet pro
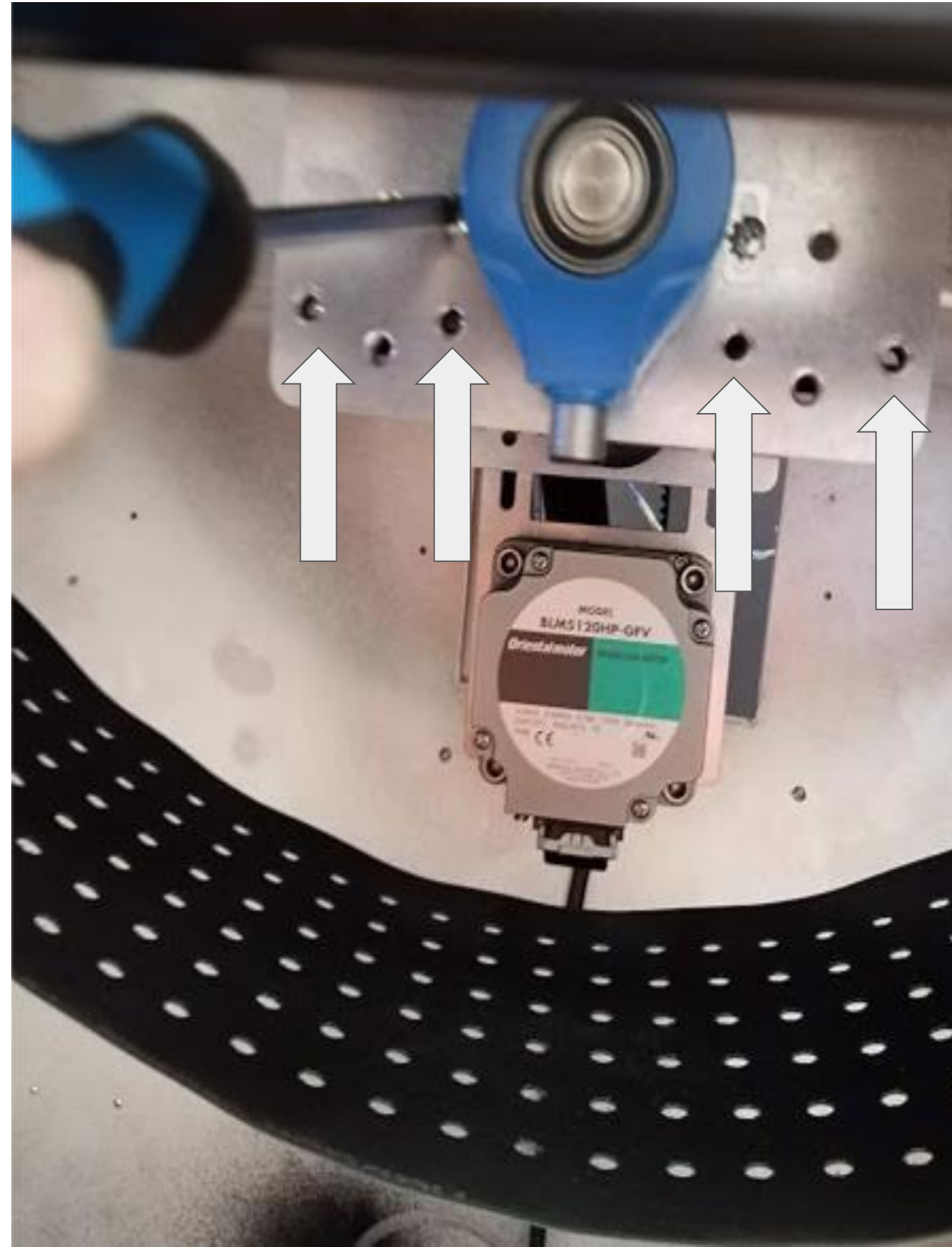
Remove end rollers (2) by removing 4 mounting bolts

Remove bolts securing table top to the frame.

Raise the table and bock with 2" wood block.

1.Remove the encoder

2.Remove 4 bolts mounting the aluminum end plate

3.Remove end plate

Fish belt out of center rollers

Re install belt in reverse order