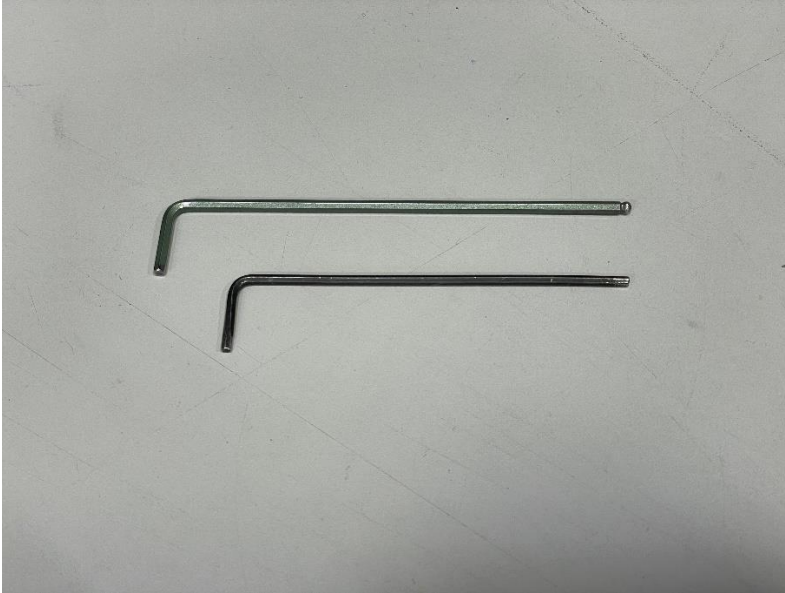# Assembling the High Capacity Auto-Loader

1. You will need a 3/32nd and 5/64th inch Allen Wrench to assemble the Auto-Loader.

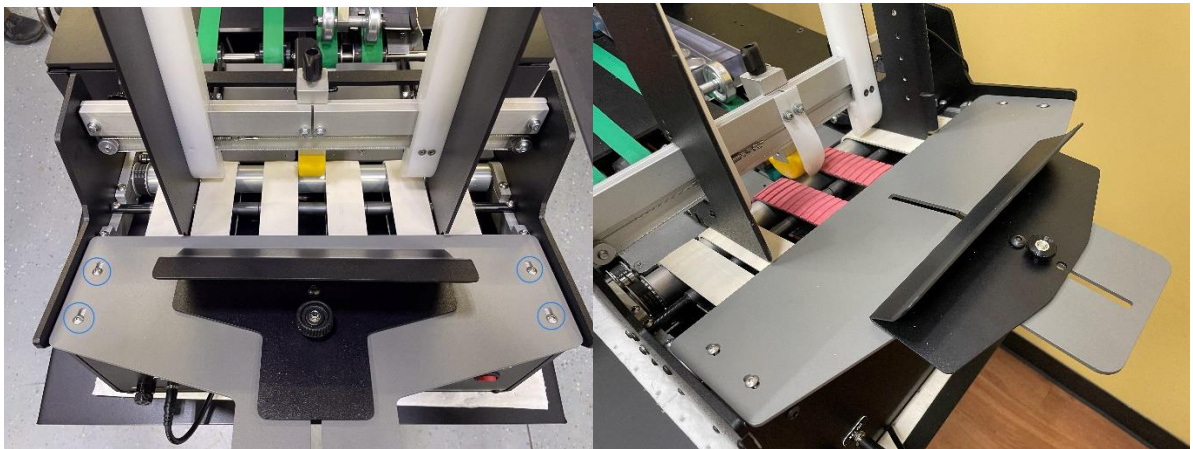2. Unbox the Auto-Loader and verify that all parts are included.

NOTE: The side guides and the feeder back plate are for the original feeder. The Pro+ Feeder does not require the side guides or back plate as they come preinstalled.

3. **If installing the Auto-Loader with the Pro+ Feeder, skip to step 5. Steps 3-4 are for the original feeder modification.**

4. Swap the current feeder guides with the new feeder guides. Feeder guides are secured with 5/64th inch screws.
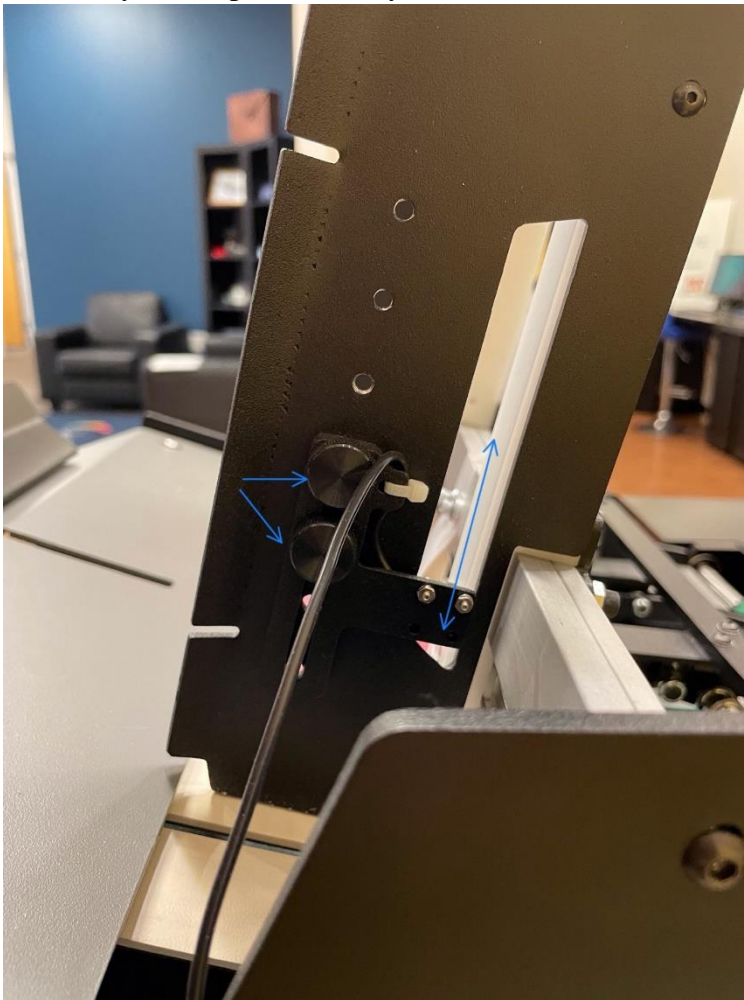

5. Swap the current feeder backplate with the new feeder backplate. The backplate is secured with four 3/32nd inch screws.
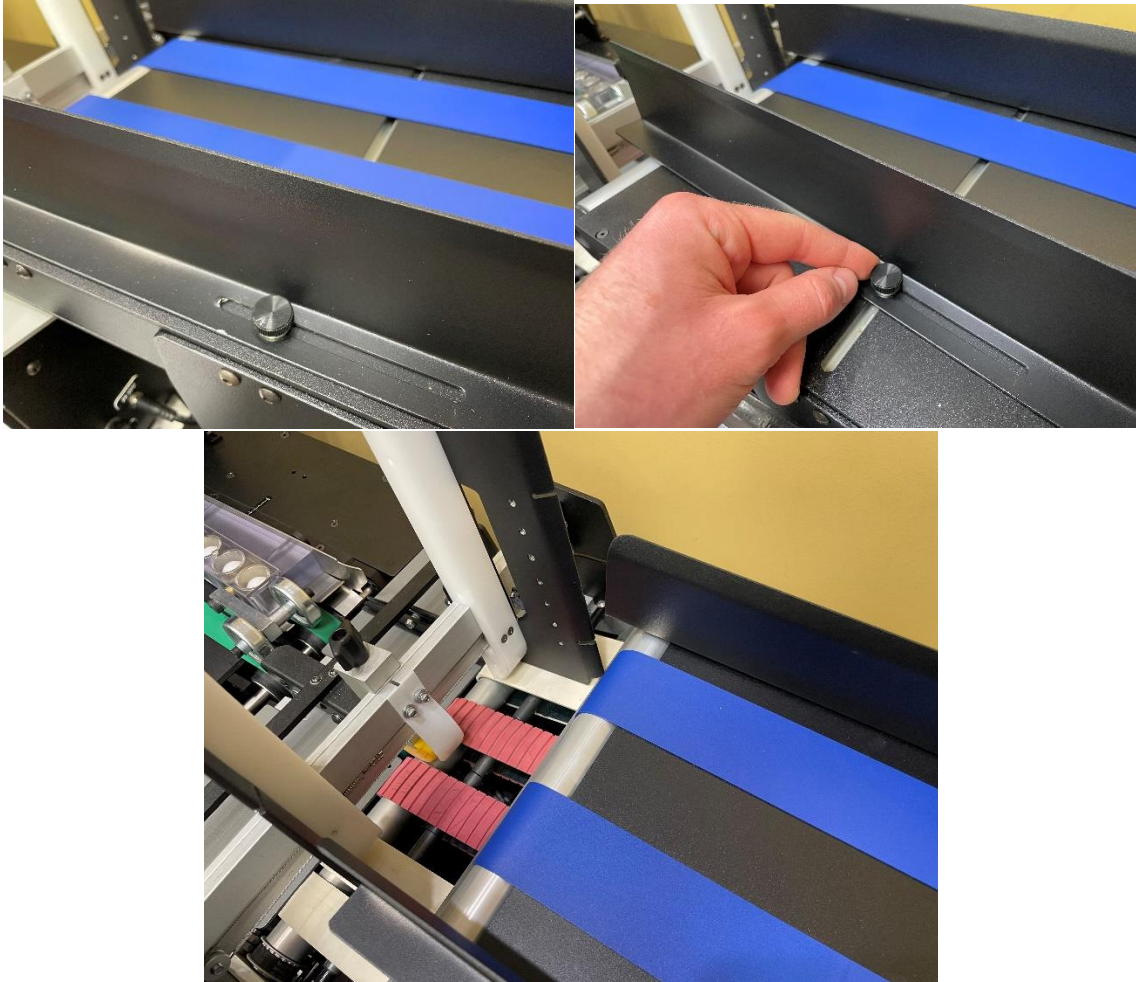
6. The new non-operator side guide has a sensor that is height adjustable. The Auto-Loader will feed until envelopes reach the set sensor level. Set the height of the sensor to change how many envelopes are always stored in the feeder.

7. Place the Auto-Loader Feeder atop the shelf and connect the new feeder guide to the Auto-Loader Feeder.

8. Adjust the side guides thumbscrews on the Auto-Loader feeder to fit the desired media. and position behind the envelope feeder.

9. Connect the power and turn on the Auto-Loader. The speed can be adjusted using the knob and the sensor can be ignored by selecting "Continuous Run".

The assembly of the feeder is now complete. If you have any further questions, please contact at 1-800-456-1446 or support@ijetcolor.com

Thank you and happy printing.

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