## **Assembling the Auto-Loader Cart**

1. You will need an Adjustable Wrench and a  $5/32^{\rm nd}$  inch Allen Wrench to assemble the cart.



2. Unbox the Auto-Loader cart



3. Check to make sure all parts are included.



4. Mount the sides to the bottom of the cart using the screws provided. The screw goes on the outside. The washer followed by the nut secure the screw from the inside. *Mount the side panel so there are four open holes above the top screw as pictured below.* 



5. Identify the back of the feeder base. The base side has a larger "lip" than the front as shown below.



6. Mount the shelf in the middle of the unit. The shelf is secured with two screws on either side as before. The side with the large back "lip" will mount towards the back of the unit. Having a second set of hands will help in holding the shelf while securing the screws.



7. Mount the tabletop on the cart top and secure with screws. Each screw goes through on the top holes and washers followed by a nut secure from below.



8. Ensure that the auto-loader cart can now fit under the feeder shelf of the 1175P. It should fit under the shelf like a glove. If the cart is too high or too low, adjust the height of the cart as shown in Step 4. *Quick Tip: Flip the cart onto its side to allow the legs to be adjusted more easily.* 

The assembly of the cart is now complete. If you have any further questions, please contact at 1-800-456-1446 or <a href="mailto:support@ijetcolor.com">support@ijetcolor.com</a>

Thank you and happy printing.

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